



# SP2122-II

Model	SP2122-II
Swing over bed	660mm
Distance between center	1000/1500/2000/3000mm
Spindle bore	105mm
Width of bed	350mm
Swing over cross slide	455mm
Swing in gap	885mm
Length of gap	330 mm
Spindle hole	80mm
Max. section of tool	25*25mm
Max travel of cross slide	355mm
Max. travel of compound rest	130mm
Spindle nose	D1-8
Taper of Spindle bore	Φ113mm(1:20)/MT7
Spindle speed step	12
Range of spindle speed	25-1500rpm
Inch threads range	2~112T.P.I(60 kinds)
Metric threads range	0.2~14mm(47 kinds)
Diametrical pitches range	4~112DP(50kinds)
Module pitches range	0.1~7MP(34kinds)
Tailstock sleeve taper/diameter/travel	MT5/75/180mm
Main drive motor:	7.5 KW(10HP)
Cross feeds range in metric lead screw	0.020 ~ 0.573/rev(35 kinds)
Longitudinal feeds range in metric lead screw	0.059 ~ 1.646mm/rev(35 kinds)
Net Weight	2250/2350/2650/2950kg
Gross Weight	2550/2650/2950/3250kg
Overall dimension(L*W*H)	2400/2850/3350/4350*1150*1500mm
Packing size(L*W*H)	2450/2900/3400/4400*1150*1800mm